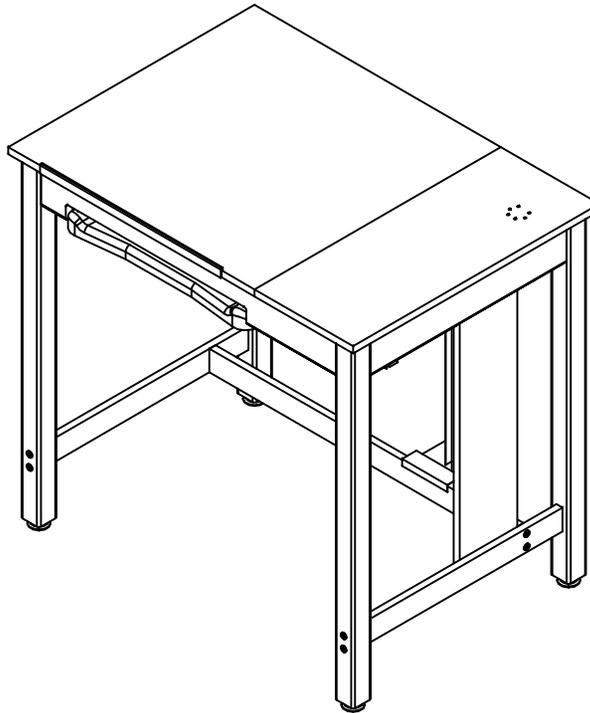


# DRAWING TABLE SYSTEM

DT-30A, DT-60SA, & CDTC-70  
ASSEMBLY INSTRUCTIONS



NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

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UNLESS OTHERWISE SPECIFIED  
DIMENSION ARE IN INCHES  
CABINET SQUARENESS ± .0625  
FRACTIONAL VALUES ± 1/32"  
- ALL VALUES ± OVERALL -

TITLE:  
DRAWING TABLE SYSTEM - PLAIN  
ASSEMBLY INSTRUCTIONS

A	CREATED ASSEMBLY INSTRUCTIONS	1/15/15	EMK	-
REV.	DESCRIPTION	DATE	NAME	ECH NO.

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DT-30A, 60SA, & CDTC-70	NTS	1 OF 5	REV A

## TOOLS REQUIRED

1/2" WRENCH
1/2" SOCKET AND TORQUE WRENCH - OPTIONAL
4MM ALLEN WRENCH
SCREW DRIVER

## ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP AND APRON ASSEMBLY	N/A	TOP ASSEMBLY (FACTORY ASSEMBLED)	1
LEGS	501102	LEG,MPL 2.25X2.25X38.25	4
LEG HARDWARE KIT	520001-4	LEG HARDWARE KIT, 4 LEGS	1
LEG BRACE	N/A	LEG BRACE - 24.00" LONG	2
STRETCHER	N/A	STRETCHER - 37.50" LONG	1
CONFIRMATS - LEGS	227578	SCREW,7MMX90MM,CONN,ALLENHEAD, BLACK	8
CONFIRMATS - STRETCHER	228564	SCREW,7MMX50MM,CONN,ALLENHEAD, BLACK	4
PENCIL LEDGE	14-0027	PENCIL LEDGE	1
SCREWS - PENCIL LEDGE	236263	SCREW,#6X3/4 TRUSS HEAD,QUAD,BLACK	3
**CPU SUPPORT**	N/A	SUPPORT,CPU,EB4,1.00X7.00X32.50	1
**SCREWS - CPU SUPPORT**	100478	SCREW,#8X1/4 SQ. WASHER FLAT HEAD	6
**CPU BRACKET**	232171	BRACKET,MOUNTING,CPU UNIT	1
**KEYBOARD TRAY KIT**	214416	TRAY,KEYBOARD,SLIDE OUT,#KVKD100	1
**MONITOR BASE ASSEMBLY**	243335	HAFELE MONITOR BASE ASSEMBLY	1
**MONITOR ARM**	15-0185	HAFELE FLAT SCREEN ARM	1

**NOTE:**

1. **\*\*XX\*\*** INDICATES ITEMS ONLY USED FOR THE CDTC-70.

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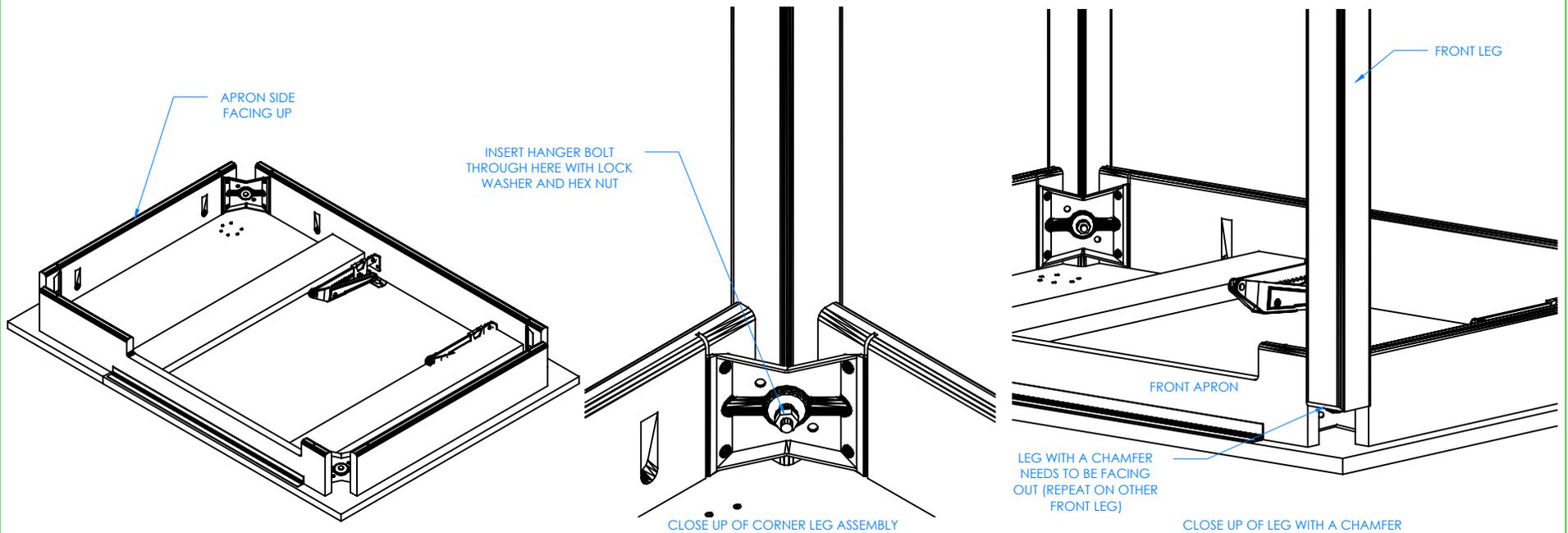
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TOOLS AND ASSEMBLY COMPONENTS

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STEP 1:

LAY APRON ASSEMBLY ON FLOOR WITH APRON SIDE FACING UP. BE SURE TOP ASSEMBLY IS ON A CLEAN SURFACE TO PREVENT DAMAGE.

STEP 2:

INSERT HANGER BOLT ON ONE OF THE LEGS THROUGH THE CORNER BRACKET AND INSERT LOCK WASHER AND HEX NUT. USING A 1/2" WRENCH OR 1/2" SOCKET AND TORQUE WRENCH, SCREW ON THE NUT BUT DO NOT TIGHTEN ALL THE WAY. REPEAT FOR THE OTHER 3 LEGS. NOTE: THE LEGS WITH A CHAMFER MUST GO ON THE FRONT OF THE TABLE WITH CHAMFERED EDGES FACING OUT.

NOTE:

1.

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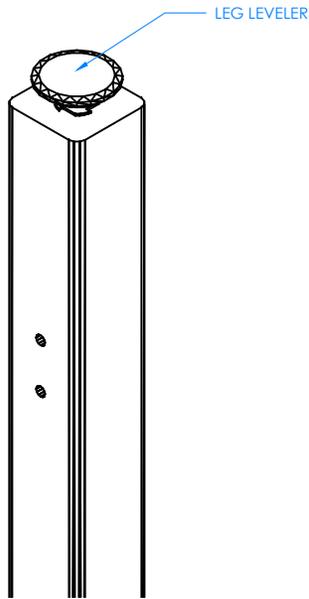
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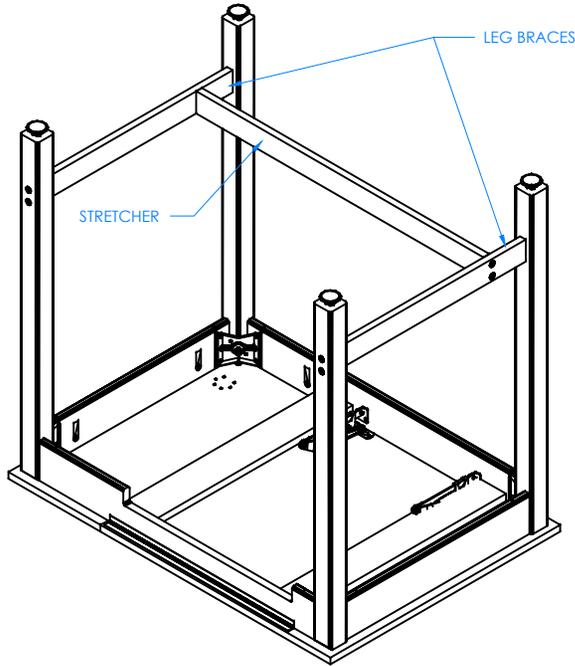
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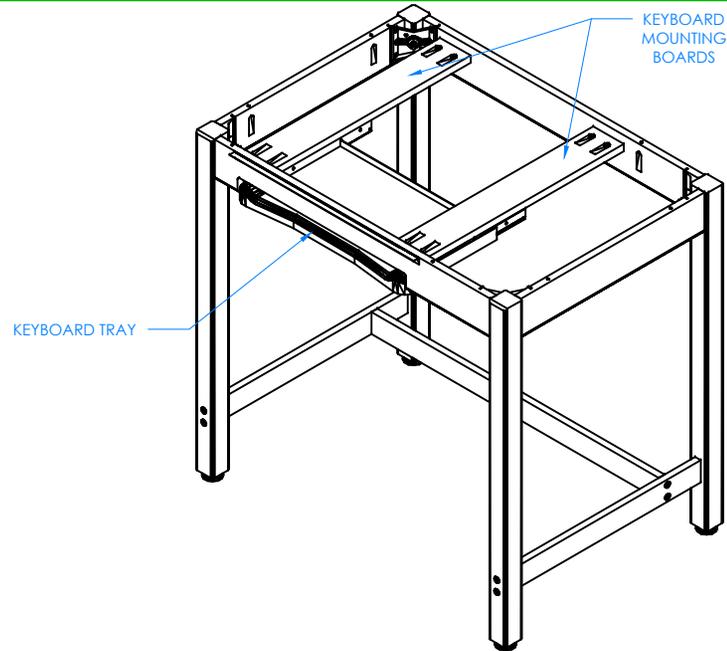


CLOSE UP OF LEG LEVELER ASSEMBLY

STEP 3:  
SCREW LEG LEVELERS INTO T-NUT ON BOTTOM OF LEGS.



STEP 4:  
USING A 4MM ALLEN WRENCH, INSERT THE CONFIRMATS INTO ONE LEG AND SCREW INTO BRACE. REPEAT FOR THE OTHER LEGS. MAKE SURE BRACES ARE STRAIGHT AND ALL CONFIRMATS ARE TIGHT. ATTACH STRETCHER TO THE BRACES USING THE CONFIRMATS PROVIDED. GO BACK TO STEP 2 AND TIGHTEN UP THE HANGER BOLTS FOR EACH LEG USING A 1/2" WRENCH OR 1/2" SOCKET AND TORQUE WRENCH, TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS.



TOPS REMOVED TO SHOW CLARITY

STEP 5:  
IF YOUR TABLE DOES NOT HAVE A KEYBOARD TRAY OR CPU SUPPORT SKIP TO STEP 8. ATTACH KEYBOARD TRAY TO THE TWO KEYBOARD MOUNTING BOARDS WITH THE HARDWARE PROVIDED. NOTE: IT MAY BE EASIER TO ATTACH KEYBOARD TRAY WHILE TABLE IS ON ITS TOP. ATTACH THE MONITOR POST TO THE TOP USING HARDWARE PROVIDED (NOT SHOWN).

NOTE:

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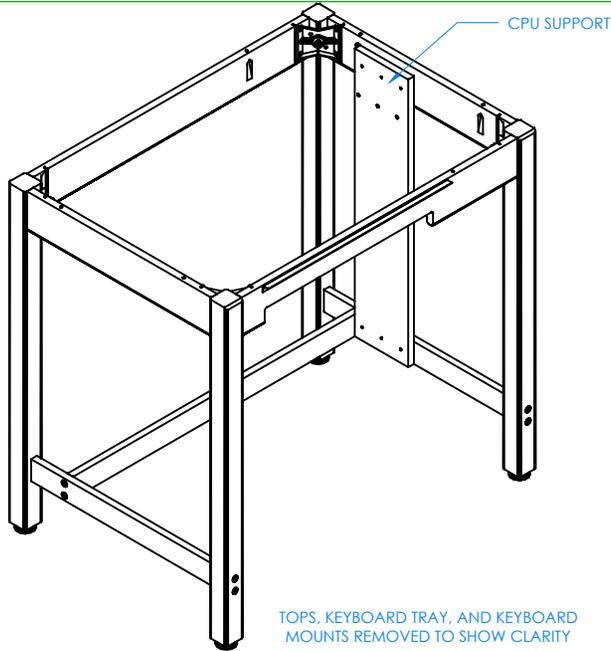
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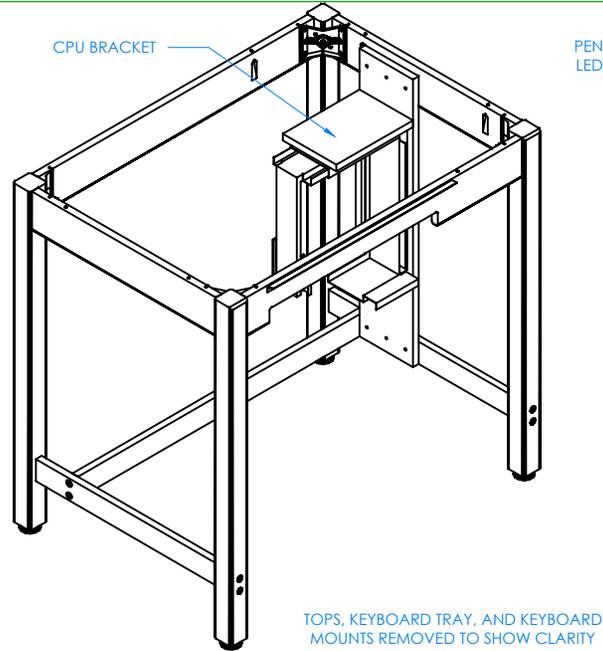
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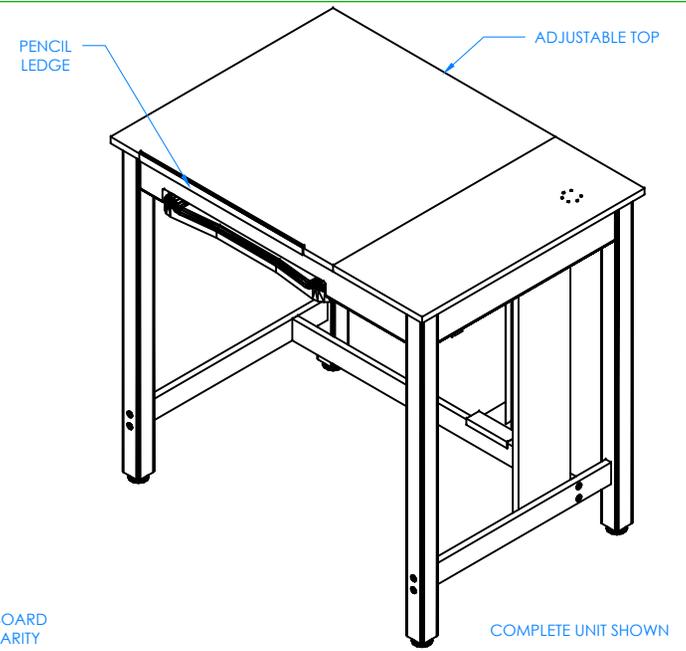
STEP 6:

ATTACH THE CPU SUPPORT TO THE LEG BRACE AND APRON ASSEMBLY WITH THE SCREWS PROVIDED. THE SUPPORT SHOULD LAY FLUSH AGAINST THE BOTTOM OF THE LEG BRACE AND STRETCHER. THERE WILL BE A SMALL GAP BETWEEN THE TOP OF THE APRON ASSEMBLY AND TOP OF SUPPORT.



STEP 7:

INSTALL THE CPU BRACKET TO THE SUPPORT USING THE APPROPRIATE HARDWARE FOR YOUR APPLICATION.



STEP 8:

LINE UP THE PENCIL LEDGE ON THE SIDE OF ADJUSTABLE TOP IN DESIRED LOCATION. SCREW PENCIL LEDGE TO TOP USING SCREWS PROVIDED. HOLES NEED TO BE PREDRILLED TO PREVENT TOP FROM SPLITTING. SET YOUR TABLE IN PLACE AND ADJUST THE LEG LEVELERS TO LEVEL TABLE.

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