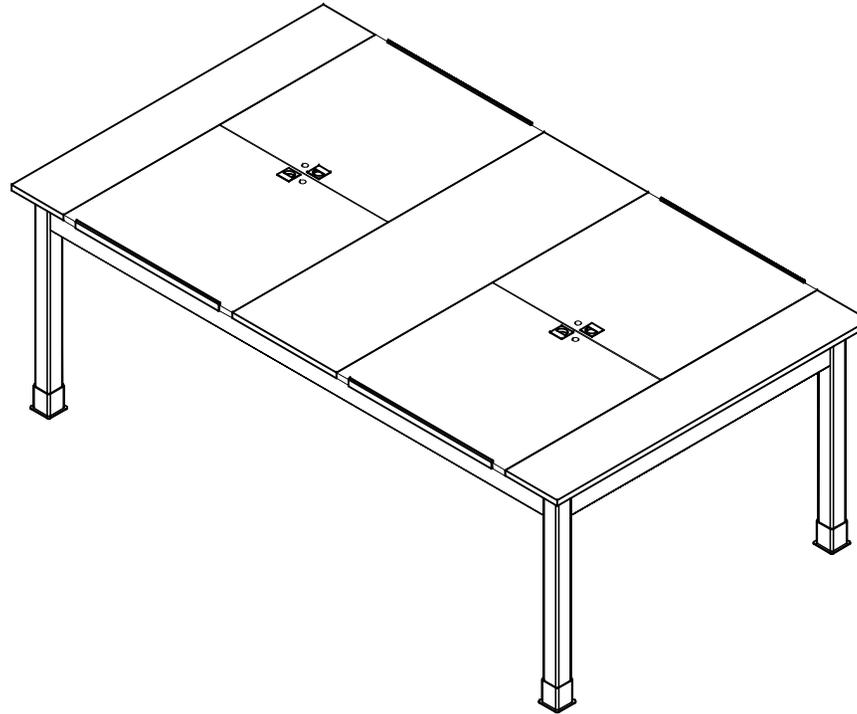


FOUR-STATION DRAWING TABLE

DT-90PL
ASSEMBLY INSTRUCTIONS



NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

DWN BY:	EMK	DWN DATE:	12/4/14
APR BY:		DATE APR:	
APR BY:		DATE APR:	

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN INCHES
CABINET SQUARENESS ± .0625
FRACTIONAL VALUES ± 1/32"
- ALL VALUES ± OVERALL -



300 South Krueger Street
Suring, WI 54174
diversifiedwoodcrafts.com

TITLE:
FOUR-STATION DRAWING TABLE
ASSEMBLY INSTRUCTIONS

A	DESCRIPTION	DATE	NAME	ECN NO.
1	CREATED ASSEMBLY INSTRUCTIONS	12/4/14	EMK	-
REV.	REVISION LEVEL			

THIS DRAWING IS THE SOLE PROPERTY OF
DIVERSIFIED WOOD CRAFTS. IT MAY NOT
BE ALTERED OR CHANGED WITHOUT
PERMISSION

DRAWING NUMBER:	DT-90PL	SCALE:	NTS	SHEET:	1 OF 3	REVISION:	REV A
-----------------	---------	--------	-----	--------	--------	-----------	-------

TOOLS REQUIRED

1/2" WRENCH

1/2" SOCKET AND TORQUE WRENCH - OPTIONAL

ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP AND APRON ASSEMBLY	N/A	TOP ASSEMBLY (FACTORY ASSEMBLED)	1
LEGS	501100	LEG,MPL 2.25X2.25X28.25	4
LEG HARDWARE	520001-4	LEG HARDWARE KIT,4 LEGS	1
LEG BOOTS	100076	LEG BOOT,BLK RUBBER	4
PENCIL LEDGE	14-0027	PENCIL LEDGE	4
SCREWS - PENCIL LEDGE	236263	SCREW,#6X3/4 TRUSS HEAD,QUAD,BLACK	12

NOTE:

1.

DWN BY:	EMK	DWN DATE:	12/4/14
APR BY:		DATE APR:	
APR BY:		DATE APR:	

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN INCHES
CABINET SQUARENESS ± .0625
FRACTIONAL VALUES ± 1/32"
- ALL VALUES ± OVERALL -



300 South Krueger Street
Suring, WI 54174
diversifiedwoodcrafts.com

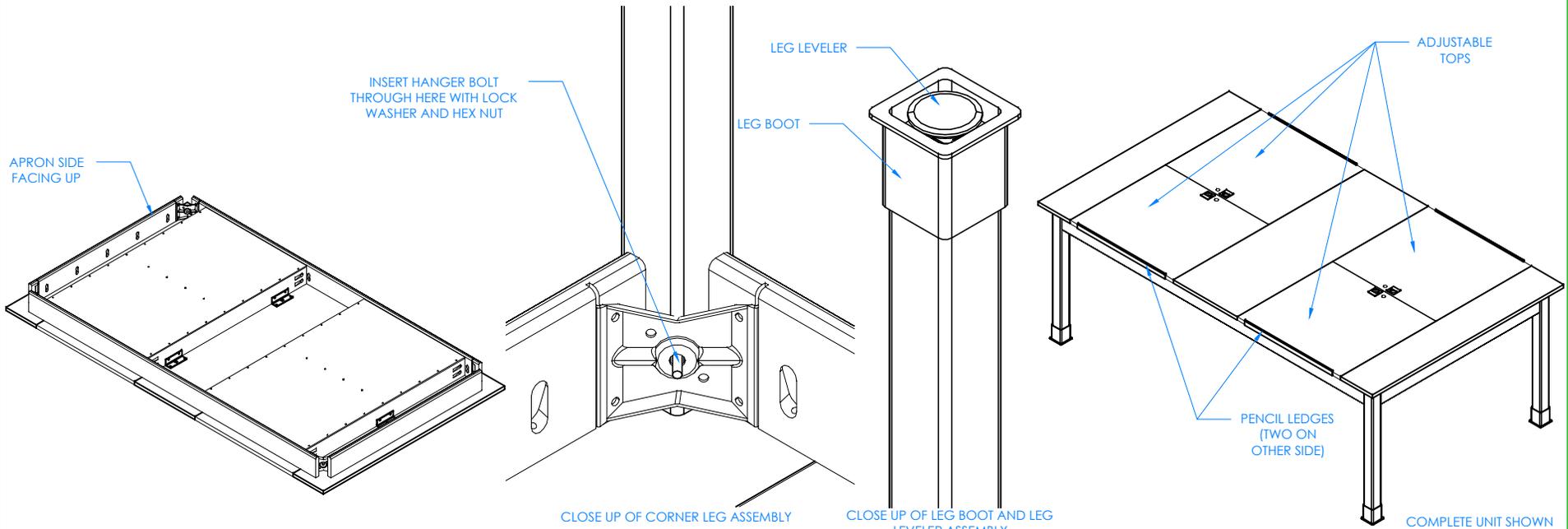
TITLE:
FOUR-STATION DRAWING TABLE
TOOLS AND ASSEMBLY COMPONENTS

REV.	DESCRIPTION	DATE	NAME	ECH NO.
A	CREATED ASSEMBLY INSTRUCTIONS	12/4/14	EMK	-

REVISION LEVEL

THIS DRAWING IS THE SOLE PROPERTY OF
DIVERSIFIED WOOD CRAFTS. IT MAY NOT
BE ALTERED OR CHANGED WITHOUT
PERMISSION

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
DT-90PL	NTS	2 OF 3	REV A



STEP 1:

LAY TOP ASSEMBLY ON FLOOR WITH APRON SIDE FACING UP. BE SURE TOP ASSEMBLY IS ON A CLEAN SURFACE TO PREVENT DAMAGE.

STEP 2:

INSERT HANGER BOLT ON ONE OF THE LEGS THROUGH THE CORNER BRACKET AND INSERT THE LOCK WASHER AND HEX NUT. TIGHTEN NUT USING A 1/2" WRENCH OR 1/2" SOCKET AND TORQUE WRENCH, TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS. REPEAT FOR THE 3 LEGS.

STEP 3:

SLIDE LEG BOOTS ONTO THE LEGS WITH FLARED END TOWARD THE BOTTOM OF LEG. SCREW LEG LEVELERS INTO T-NUT ON BOTTOM OF LEG.

STEP 4:

TURN TABLE OVER SO TOP IS UP. LINE UP PENCIL LEDGE ON SIDE OF ADJUSTABLE TOPS IN DESIRED LOCATION. SCREW PENCIL LEDGE TO TOP USING SCREWS PROVIDED. HOLES NEED TO BE PREDRILLED TO PREVENT TOP FROM SPLITTING. SET YOUR TABLE IN PLACE AND ADJUST THE LEG LEVELERS TO LEVEL THE TABLE. SLIDE LEG BOOTS DOWN TO THE FLOOR.

NOTE:

- 1.

DWN BY:	EMK	DWN DATE:	12/4/14
APR BY:		DATE APR:	
APR BY:		DATE APR:	

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN INCHES
 CABINET SQUARENESS ± .0625
 FRACTIONAL VALUES ± 1/32"
 - ALL VALUES ± OVERALL -



300 South Krueger Street
 Suring, WI 54174
 diversifiedwoodcrafts.com

TITLE:
**FOUR-STATION DRAWING TABLE
 ASSEMBLY INSTRUCTIONS**

A	CREATED ASSEMBLY INSTRUCTIONS	12/4/14	EMK	-
REV.	DESCRIPTION	DATE	NAME	ECH NO.

THIS DRAWING IS THE SOLE PROPERTY OF
 DIVERSIFIED WOOD CRAFTS. IT MAY NOT
 BE ALTERED OR CHANGED WITHOUT
 PERMISSION

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
DT-90PL	NTS	3 OF 3	REV A